

ARBOFORM® F45

Biopolymer

TECNARO GmbH

Rheological properties	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	Company Standard

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	6000	MPa	ISO 527
Tensile Strength	16	MPa	ISO 527
Stress at Break	16	MPa	ISO 527
Impact Strength (Charpy), +23°C	2	kJ/m ²	ISO 179/1eU
Shore Hardness D (15s)	79	-	ISO 868

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (0.45 MPa)	83	°C	ISO 75-1/-2
Vicat softening temperature A	105	°C	ISO 306

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1290	kg/m ³	Company Standard

Characteristics

Delivery form

Pellets, Brown

Certifications

Contains renewable resources, Biodegradable

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

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